



THE HEIM CO. FRIEFIELD, CONN.
FIRST NO. SLS-B OR APPROVED
SUBSTANTIAL EQUAL

OPTIONAL
SPHERCO BEARING
STEPHENS-ADAMSON MFG CO (B1)
AURORA, ILLINOIS
BEARING NO. LSB-B-1
PROTECTIVE FINISH NOTE:
BEFORE ASSY. CADMIUM PLATE SURFACES
EXPOSED IN ASSY. TYPE II CLASS I
SPEC. QQ-P-416.

NOTE: LUBRICATE WITH LOW TEMP.
GREASE MIL-G-23827 (F)

NOTE: BALL TO BE CHROMIUM PLATED
AS PER CLASS 2, SPEC. QQ-C-320 (C E)
INTERPRET DRAWING IN ACCORDANCE WITH
STANDARDS PRESCRIBED BY MIL-STD-100

REV	SYM	DESCRIPTION	DATE	APPROVAL
6	G	(1).637 DIA REMOVED SEE E.O. CC-E5694	12-2-70	[Signature]
5	F	NOTE REVISED	7-19-65	[Signature]
4	E	NOTE REVISED	7-16-65	[Signature]
3	D	NOTES REVISED	8-2-65	[Signature]
2	C	NOTE REVISED	12-1-65	[Signature]
1	A	.5000±.0010 DIA 1.3125±.0005 DIA WAS NOT USED 1.3125±.0005 DIA 1.3125±.0005 DIA	5-1-65	[Signature]

CODE IDENT 13207

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS ±.005 ANGLES ±2° FRACTIONS		ORIGINAL DATE OF DRAWING DEC 10 1952		BEARINGS, ASSY		ORDNANCE DEPT	
YP				DRAFTSMAN J.G.P.	CHECKER [Signature]			DEPT OF THE ARMY	
TS				TRACER	CHECKER			DESTROY OFFICIAL	
FL 2				ENGINEER [Signature]	ENGINEER [Signature]			DWG NO 7954792	
RA	B.637±.005	MATERIAL		SUBMITTED				SCALE 3/4	
SH		HEAT TREATMENT		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE				UNIT WEIGHT AS	
PH		APPLICATION		[Signature]				DWG SIZE B	
		DO NOT APPLY PART 110.		SEE NOTE					

CC-E 5694