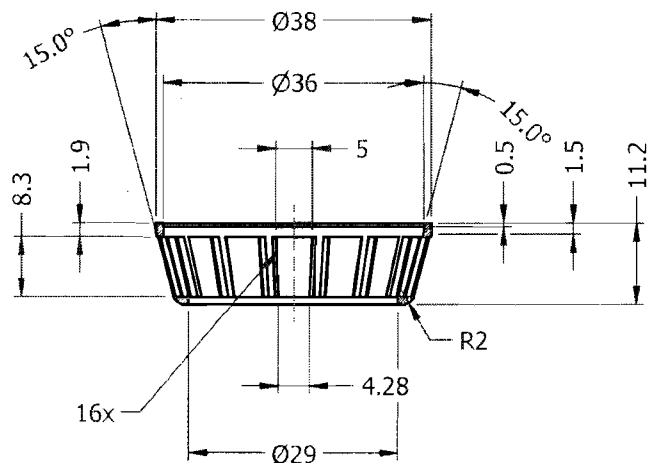
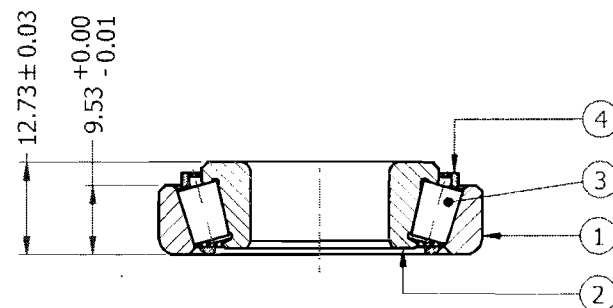
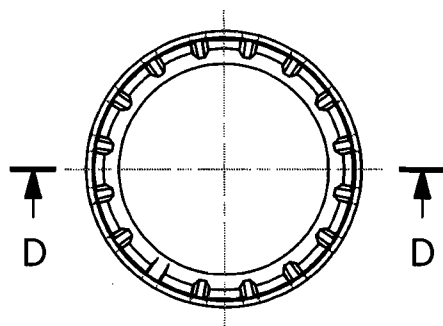


4



SECTION D-D



4	4A, 6A-C	CAGE 4A, 6A	Default		1
3	4A, 6A-R	TAPER ROLLER 4A, 6A	SUS440C	60-62 HRC.	16
2	4A-185L616	TAPER ROLLER CONE	SUS440c	60-62 HRC.	1
1	6A-186L616	TAPER ROLLER CUP	SUS440C	60-62 HRC.	1
ITEM	DRAWING NO.	DESCRIPTION	MATERIAL	HARDNESS	QTY.
 SEAL PRECISION THE CAN TOOLING COMPANY			DRAWN : S. JANYA	SCALE : NONE	SHEET : 1/1
TAPER ROLLER 4A, 6A			DATE : 13/06/2011	CUSTOMER	
TITLE			CHECKED :	MACHINE	
			DATE :	PART NO. : 4A, 6A-C	
			APPROVED :	DWG. NO. :	
			DATE :	4A, 6A-C	
FIRST ANGLE PROJECT		BREAK ALL UNNECESSARY SHARP CORNERS		TOLERANCES	
		DEC. ± 0.1 X, X ± 0.05 X, X ± 0.01		ANGLE ± 30	